

BURGESS

WELL COMPANY, INC.



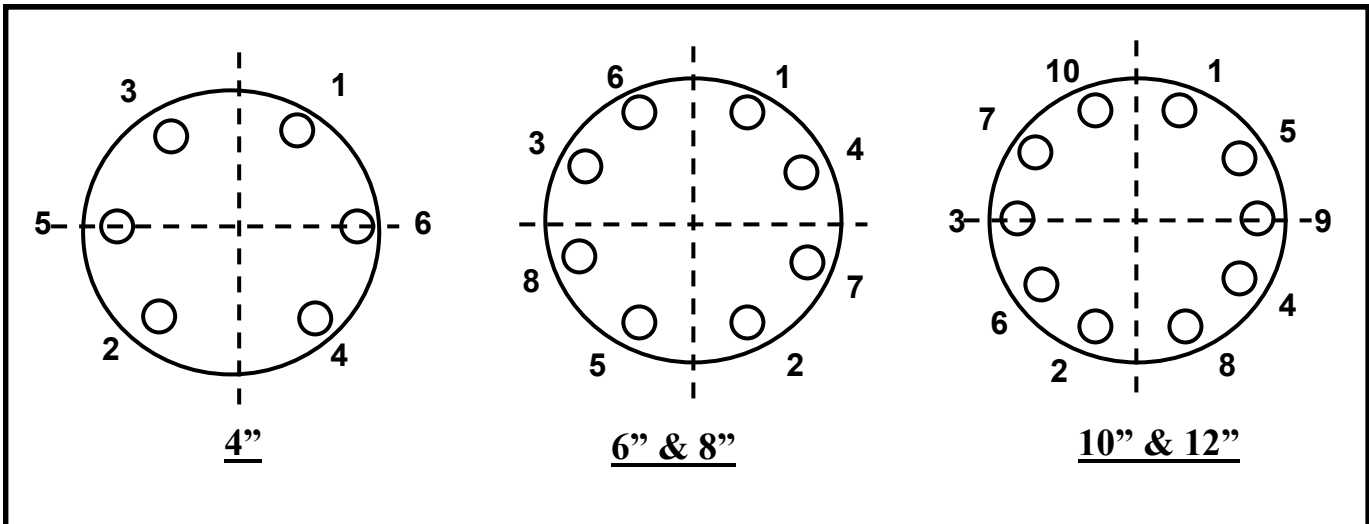
724 East Highway 6
 Minden, Nebraska 68959-2569 U.S.A.
 Phone: (308) 832-1645 or 800-762-0331
 Fax: (308) 832-0170 or 888-241-7580
 E-Mail: burgesswell@rcom-net.com
 Http://www.burgesswell.com

**Certified to
NSF/ANSI 61**

BOLT TORQUE SPECIFICATIONS: "EON" FIBERGLASS FLANGED COLUMN PIPE

Pipe Size (Inches)	Torque Increments (Ft.-Lbs.)	Recommended Torque for Full Pressure Seal
4	5	30
6	10	40
8	10	40
10	10	45
12	10	45

BOLT TORQUE SEQUENCE: FIBERGLASS COLUMN PIPE SIZES 4" TO 12:



FLANGE ASSEMBLY

Assemble the flanges, being joined, using a washer under both the head of the bolt and the nut. All bolt threads must be oiled to obtain proper torque results. Finger tighten all nuts and check for proper alignment of the flange faces. Misalignment of flange faces will cause bending stresses at the flange and flange joint and damage may result. Correct any misalignment prior to applying torque to nuts.

APPLYING TORQUE

All nuts must be torqued in increments and sequence as shown above. Proceed through the tightening sequence applying torque increments until the recommended torque is obtained. Recheck the torque on each bolt in the same sequence as bolts previously tightened may have relaxed through the torque sequence.